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Richard E. Peruggi

Title: CONCRETE RAIL SAFETY DEVICE FOR AN ELEVATOR CAR

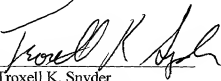
Enclosed is/are 4 sheets of [X] informal [ ] formal drawings.

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By   
Troxell K. Snyder  
Registration No. 30,804

Otis Intellectual Property Department  
Ten Farm Springs  
Farmington, CT 06032  
(860) 676-5757

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CONCRETE RAIL SAFETY DEVICE FOR AN ELEVATOR CAR

BACKGROUND OF THE INVENTION

Field of the Invention

The invention relates to the elevator and passenger transportation device industry. More particularly the invention relates to elevator car safety devices that arrest the movement of an elevator car experiencing an over speed condition.

Prior Art

Traditionally, elevator systems have engaged steel guide rails to guide elevator cars in hoistways. Such rails are reliable and safe and are used often in the industry. Safety devices for use with such rails are many and varied, all of which work well for their intended purposes.

In an ever tightening market with respect to building size and cost per square foot as well as speed of installation and construction of various features, alternative non-metallic guide rail structures are being considered such as concrete guide rail structures. Where non-metallic guide rail structures are employed, alternative safety systems are also needed. Currently there are no safety systems compatible with non-metallic guide rails. Therefore, the art is in need of a safety system capable of arresting movement of an elevator car that has experienced an overspeed condition on a non-metallic guide rail system.

## SUMMARY OF THE INVENTION

The invention solves the prior need for a safety system directed to an elevator car mounted on a non-metallic guiderail system. The system of the invention recognizes the frangibility of non-metallic, especially concrete, guide rail systems and provides sufficient surface area in conjunction with a high friction contact surface so that sufficient stopping force can be generated while maintaining point pressure below a level at which concrete damage would take place.

The device comprises one or more wedges of a strong material with a high friction surface material mounted to a surface of the wedge that will contact a guide rail surface in the event an overspeed condition occurs. It is also contemplated by the inventors hereof to create the entire wedge or a portion of the wedge out of a high friction material so that only a bearing surface would need to be mounted to the wedge and no additional friction material would need to be mounted to the wedge. The wedge is urged into such contact with the guide rail by a slide or roller component disposed angularly to the direction of movement of the elevator car to which it is mounted. The wedge is preferably connected to a governor or similar assembly so that it cannot move along with the elevator car at a speed faster than a predetermined maximum. It should be noted that a solenoid could be substituted as an electronic actuator if desired. In the event such an overspeed condition occurs, the wedge is drawn against the slide or roller component which imparts a horizontal force thereto and urges the wedge into contact with the guide rail at which point a braking action is achieved. Preferably wedges will be disposed in pairs on opposing surfaces of each guide rail. A plurality of pairs of wedges reduces the surface

area necessary for each individual wedge and can render the system more manageable. In another embodiment of the invention, a safety will brake an elevator car falling down or falling up.

## 5 BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of a broken away elevator shaft having an elevator car mounted on concrete guide rails and illustrating the positions of the safety device components of the invention;

Figure 2A is a schematic view of a safety device of the invention in the disengaged position;

Figure 2B is a schematic view of the invention similar to Fig. 2A but in the engaged position;

Figure 3A is a schematic view of an alternative embodiment of the invention wherein multiple safety devices are illustrated working in concert and in the disengaged position;

Figure 3B is a schematic view similar to Fig. 3A but in the engaged position;

Figure 4A is a schematic view of a bidirectional safety device of the invention;

Figure 4B is a schematic view of the bidirectional safety device of Fig 4A in an engaged position for a first direction; and

Figure 4C is a schematic view of the bidirectional safety device of Fig 4A in an engaged position for a second direction.

## DETAILED DESCRIPTION OF THE INVENTION

Referring to Figure 1, one of ordinary skill in the art will recognize an elevator car 10 in an elevator shaft 12. The guide rails 14 illustrated are non-metallic. In the invention, the guide rails 14 are preferably constructed of a high compression strength material such as concrete. Where concrete is employed, it is preferably poured integrally with the hoistway. Illustrated at the side of elevator car 10 is a safety device (safety) 16 which is positioned on elevator car 10 so as to remain proximate guide rails 14 at all times. One embodiment of the invention employs a governor rope 18 to actuate safety 16 in the event of an overspeed condition.

Referring now to Figs. 2A and 2B the safety device of the invention is schematically illustrated. Considering Fig. 2A first, device 16 of the invention will be understood to comprise a wedge 20 upon which a bearing surface 22 which may be planar as shown or a curved surface and a friction material 24 are mounted. Wedge 20 is connected to an actuator which as illustrated may comprise a governor rope 18 and an attachment 26. Wedge 20 is housed within a housing 28. Also housed in housing 28 is a horizontal locator which comprises at least two rollers 30 (as illustrated) or slides (not shown) with which a bearing surface 22 may be brought into contact. As stated above, when bearing surface 22 is brought into contact with rollers 30, a horizontal force is introduced to wedge 20 which urges it toward rail 14 (to the right in the illustration). The angles of horizontal locator 30, bearing surface 22 and friction surface 24 are not critical in themselves but should be selected to create a normal force against the concrete rail 14. As the wedge is further urged toward rail 14 by roller 30, friction surface 24 is brought into contact with rail 14 (see Fig. 2B) and acts to decelerate the movement of car 10, rapidly resulting

in a complete stop of car 10.

In a preferred embodiment of the invention, wedge 20 is constructed of rubber material and friction surface 24 is integral with the material of the wedge. In another preferred embodiment, the wedge is constructed of a different material capable of withstanding the compressive force and shear force to be imparted upon it during use and may have a friction surface of the same material or a different material. In either of these embodiments it is preferred to provide a steel or cast iron material as bearing surface 22 to better distribute the load placed upon wedge 20 by rollers 30.

The friction surface 24 is preferably a relatively high friction material such as vulcanized rubber (or other material) similar to an automobile tire. The material preferably will provide a coefficient of friction of about 1.0. The preferably higher coefficient of friction available in surface 24 than what would be employed in a conventional safety for use with a steel guide rail allows a lower pressure to be used against the concrete rail by the safety of the invention and still develop the needed stopping force. A larger surface area of the friction surface 24 also allows for a reduction in the pressure required. Reduction in required pressure is beneficial for non-metallic guide rails since at least in the case of concrete rails, damage could easily be done thereto by higher, small area compressive forces.

In one example of the invention, a 4,000 pound duty load car with a total hanging weight of about 8,000 pounds, to experience a safety stop at 1g would require a stopping force of 2g (car deceleration plus gravity). The total stopping force necessary is 16,000 pounds. Assuming, for purposes of this example, a coefficient of friction in the friction surface 24 of 1.0, 16,000 pounds

of force against the rail 14 would be sufficient. A pressure of 50 psi or less is desirable to avoid damaging the concrete guide rail. A 50 psi pressure over about 320 square inches produces the desired pounds of force against the rail. In a perfect system this could be distributed over at least two opposing friction surfaces on each side of the car. A larger surface area for each is employed however to avoid a failure of the system to stop the car in the event one side does not function. Since each safety 16 comprises two wedges 20, the surface area for each in a worst case scenario of only one safety working is 160 square inches provided by each wedge. To complete this example, the contact area of the rail surface must be considered which may be preferably about 4 inches in width. (It should be noted that larger rails may be employed and that the dimensions provided are only by way of example and are not intended to be limiting.) Thus a safety of 40 inches long and 4 inches wide will effect the desired stopping power.

Forty inches in length for a safety would provide an effective yet somewhat unwieldy product. Therefore it is desirable to provide multiple safeties on each side of the elevator car 10 each having a smaller more easily handled and manufactured friction surface 24.

Referring to Figs. 3A and 3B a multi safety array is schematically illustrated in the disengaged position (Fig. 3A) and the engaged position (Fig. 3B). This is one possible arrangement to reduce the needed surface area of each individual wedge. By reducing the surface area required and since surface area is gained or lost primarily in the y-axis, the needed height of the wedge is reduced. This is of significant benefit because with a shorter height of the wedge the angle at the non-rail-contacting side of the wedge is consequently more aggressive. The wedge then is moved more laterally over a shorter distance of vertical movement. The

shorter the vertical movement necessary to engage the wedge the shorter the time needed to stop the elevator car. In this embodiment of the invention, each of the wedges 20 are actuated by the same governor rope 18 simply having a plurality of attachments 26. This embodiment operates identically to the formerly described embodiment but simply over multiple safeties. There may be as many safeties as desired, dictated by surface area required and the size of wedges employed. Safeties may be mounted above or below the elevator car frame if frame space mounting locations became a limiting factor.

In yet another embodiment of this invention, referring to Figs. 4A-4C, a bidirectional safety 32 as illustrated. The bidirectional safety of the invention comprises housing 34 which supports two sets of rollers 36 and 38 oriented in a symmetrical pattern relative to rail 14. The angles simply must provide a normal force on the rail to be effective as described above. Roller 36 urges bidirectional wedge 40 toward rail 14 to arrest a downward movement of car 10 (see Fig. 4B) while upward movement of car 10 is arrested by a wedge 40 moving in the opposite direction (see Fig. 4C). In this embodiment two bearing surfaces are employed which are identified as 42 and 44 and interact with rollers 36 and 38 respectively depending upon whether the elevator case is in an overspeed condition downwardly or upwardly. The downward overspeed condition braking is illustrated in figure 4B wherein bearing surface 42 is in contact with rollers 36. Conversely, the upward overspeed condition braking is illustrated in Figure 4C wherein bearing surface 44 is in contact with rollers 38. The friction surface 46 is the same in each case and is defined as in the foregoing embodiments. In other respects the invention functions as do the foregoing embodiments.



While preferred embodiments have been shown and described, various modifications and substitutions may be made thereto without departing from the spirit and scope of the invention.

Accordingly, it is to be understood that the present invention has been described by way of illustration and not limitation.

What is claimed is:

1. A non-metallic guide rail safety device for an elevator car comprising:  
a housing;  
a wedge disposed in said housing;  
a friction surface disposed at one surface of said wedge and aligned for contact with a  
5 non-metallic guide rail;  
at least one horizontal locator; and  
an actuator.
2. A non-metallic guide rail safety device for an elevator car as claimed in claim 1 wherein  
said wedge further comprises a hard material bearing surface disposed at one surface of said  
wedge.
3. A non-metallic guide rail safety device for an elevator car as claimed in claim 2 wherein  
said wedge bearing surface is selected from steel and iron.
4. A non-metallic guide rail safety device for an elevator car as claimed in claim 1 wherein  
said horizontal locator is a roller arrangement.

5. A non-metallic guide rail safety device for an elevator car as claimed in claim 1 wherein said horizontal locator is a slide arrangement.

6. A non-metallic guide rail safety device for an elevator car as claimed in claim 1 wherein said actuator is a governor rope.

7. A non-metallic guide rail safety device for an elevator car as claimed in claim 1 wherein said actuator is a solenoid.

8. A bidirectional non-metallic guide rail safety device for an elevator car comprising:  
a housing;  
a wedge disposed in said housing;  
a friction material disposed at one surface of said wedge and aligned for contact with a  
non-metallic guide rail;  
two horizontal locators; and  
an actuator.

9. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said wedge further comprises a hard material bearing surface disposed at two surfaces of said wedge.

10. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said wedge bearing surface is selected from steel and iron.

11. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said two horizontal locators each comprise a roller arrangement.

12. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said two horizontal locators each comprise a slide arrangement.

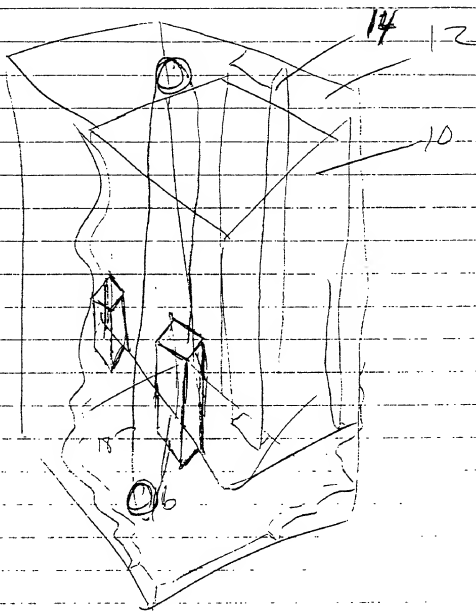
13. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said actuator is a governor rope.

14. A non-metallic guide rail safety device for an elevator car as claimed in claim 8 wherein said actuator is a solenoid.

### ABSTRACT OF THE INVENTION

A safety device to arrest movement of an elevator car guided by non-metallic guide rails employs a friction surface mounted on a wedge. The wedge is located in proximity to an angular horizontal locator when in the unengaged position. Upon activation of the wedge during an  
5 overspeed condition the horizontal locator urges the friction surface of the wedge into contact with the guide rail.

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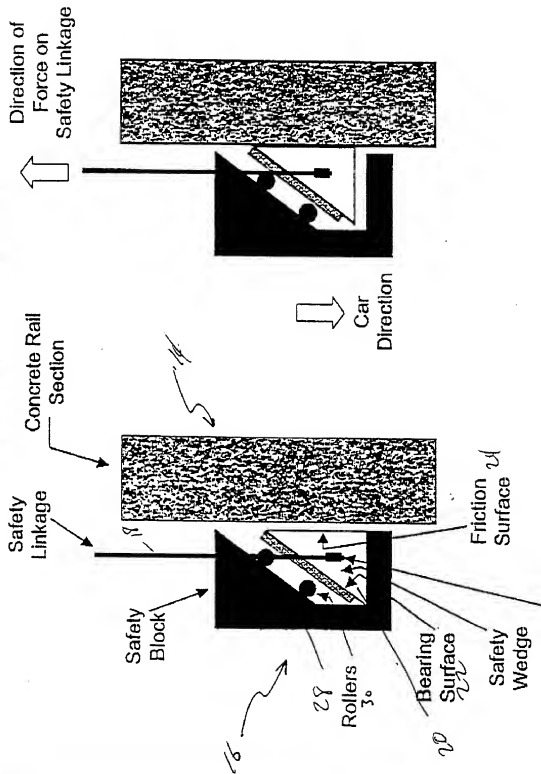


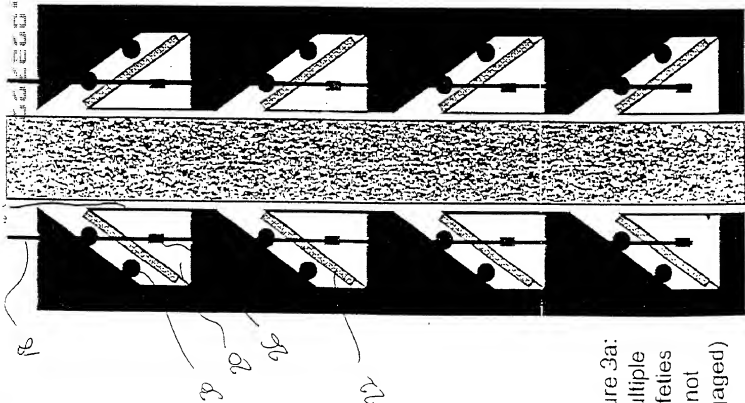
Figure 2a. Safety Device (not engaged)

Figure 2b. Safety Device (engaged)

Direction of Force on Safety Linkage

Car Direction

Figure 3b:  
Multiple Safeties (engaged)





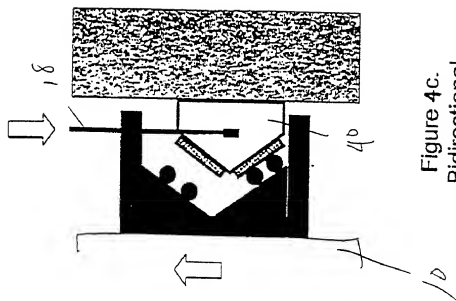


Figure 4c.  
Bidirectional  
Safety  
(engaged for  
car up  
direction)

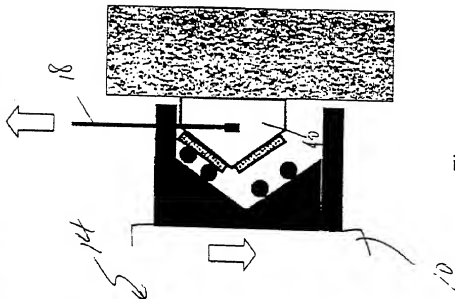


Figure 4b.  
Bidirectional  
Safety  
(engaged for  
car down  
direction)

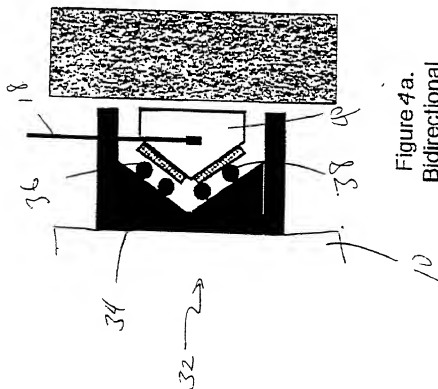


Figure 4a.  
Bidirectional  
Safety  
(not engaged)

COMBINED DECLARATION AND POWER OF  
ATTORNEY IN ORIGINAL APPLICATION

DOCKET NO.  
OT-4551

I declare: that my residence and citizenship is as stated below next to my name; that I believe I am the original, first and sole inventor (if only I am named below) or joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought in the specification entitled

**CONCRETE RAIL SAFETY DEVICE FOR AN ELEVATOR CAR**

that I have reviewed and understand the contents of the above-identified specification, including the claims; that I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in 37 C.F.R. §1.56; that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

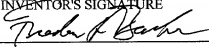

Robert P. Hayter (Reg. No. 28,424); Troxell K. Snyder (Reg. No. 30,804); Randy G. Henley (Reg. No. 35,188); all of the firm of Cantor and Colburn, 88 Day Hill Road, Windsor, Connecticut 06095 including Philmore H. Colburn II (Reg. No. 35,101); Keith J. Murphy (Reg. No. 33,979); David A. Fox (Reg. No. 38,807) and Robert D. Crawford II (Reg. No. 38,199)

Direct all correspondence to:

Telephone:

**Troxell K. Snyder**  
Otis Elevator Company  
Intellectual Property Dept.  
10 Farm Springs  
Farmington, CT 06032

(860) 676-5757

FULL NAME OF 1ST JOINT INVENTOR <b>Frederick H. Barker</b>	INVENTOR'S SIGNATURE 	DATE <b>9-22-89</b>
RESIDENCE AND POST OFFICE ADDRESS <b>288 Brewster Road, Bristol, Connecticut 06010</b>		CITIZENSHIP <b>U. S.</b>
FULL NAME OF 2ND JOINT INVENTOR <b>Richard E. Peruggi</b>	INVENTOR'S SIGNATURE 	DATE <b>9/27/89</b>
RESIDENCE AND POST OFFICE ADDRESS <b>153 Hurlburt Street, Glastonbury, Connecticut 06033</b>		CITIZENSHIP <b>U. S.</b>